



STONE PROFESSIONAL

REFINE HONING POWDER

FORMULATED FOR

ALL NATURAL STONES

ACID FREE

Removes Scratches
& Coatings

MB-14

FOR PROFESSIONAL USE ONLY



**HONES TO
UNIFORM FINISH**

MB-14 REFINE Honing Powder is made from inert (non-acidic and non-alkaline) ingredients. It is designed to provide a uniform flat finish on honed surfaces. Refine will remove light scratch patterns and chemical etching on any calcite-based stone, quartzite and slate. Also works great to remove coatings on all stone surfaces.

APPLICATION:

All natural stones

1. Clean the surface, to be honed, from any debris, sand and dirt.
2. Protect surfaces that could be damaged by splatters with proper masking material. 3. The surface to be honed must be stripped from any possible topical coating or crystallizer. 4. For COUNTERS, target area 2 – 3 sq ft and use ½ tea-spoon of powder. Place powder in a circular pattern smaller than the pad and add enough water to make a heavy cream-like paste. Place a hog's hair pad onto product. Using a right-angle grinder/polisher, keep the speed at no more than 900 RPM (600 RPM is best) and apply as much pressure as the machine can take before slowing to a stop. Follow a consistent, pre-determined working pattern to ensure an even final result. 5. For FLOORS, target area of 10 – 12 sq ft and use 2 ozs of powder. Place powder in a circular pattern smaller than the pad. Position the floor machine with a hog's hair on top of the powder, then release enough water from the machine tank to form a heavy cream-like paste. While working the honing powder on the floor, keep a consistent, pre-determined



working pattern, as if you were honing with diamond pads, to ensure an even final result. The proper floor machine should weigh between 130 and 160 lbs. and spin at no more than 175 RPM. 6. Keep the slurry wet by adding water when necessary. Add MB-14 as needed. 7. Keep working the slurry on the stone surface until desired result has been achieved. Rinse well and pick-up the water using a wet/dry vacuum cleaner.

COVERAGE: Depending on the type of stone surface, expect coverage of approximately 1,000 to 2,000 sq. ft. per pound.

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